



SAH-75C

**Data Pack
Prima Model
SAH-75C**

Safe, automated, effective prevention and removal of dry powder,
particulate build up and blockages.



● Technical Information

SAH-75C

APPLICATION

Filters

Silos/Bins

Bulk Road Tankers

ID Fans

Power Generation Plant

Specification

BENEFITS

Prevents high pressure drop
Increases bag life
Eliminates Build up

Prevents ratholing and build up on vertical walls
Prevents hopper bridging

Ensures maximum payload
Aids in complete evacuation

Prevents out of balance conditions
Reduces fan energy requirements

Prevents deposit build up on heat transfer surfaces
Eliminate steam sootblowers

- Frequency 75 Hz
- Sound Pressure Level 150 dB
- Air Pressure Requirement
4.8 – 6.2 bar 70 – 90 psi
480 – 620 kPa
- Air Consumption
21.25 l/sec 42/50 SCFM when sounding
- Solid Piping 20 mm/1 inch
- Flexible Piping 25 mm/0.75 inch
- Overall height 1365 mm

Safe, automated, effective prevention and removal of dry powder, particulate build up and blockages.

PRIMASONICS®



● Technical Information

SAH-75C

Material of Construction

Bell Section(s)

4003 Grade Stainless
Steel

Wave Generator

Solid Machined 316l Stainless
Steel

Diaphragm

Ultra High Grade Titanium

Accessory Equipment

- Solenoid Valve
- Individual Timer
- Automatic Timing System (PLC)
- Mounting Tube (full or part)
- Mounting Boot
- Pressure Gauge/Regulator

Safe, automated, effective prevention and removal of dry powder,
particulate build up and blockages.



● Technical Information

SAH-75C

Specification

Fundamental Frequency: 75Hz

With a low fundamental frequency the SAH-75C is suitable for providing effective acoustic cleaning for large storage applications where a large volume must be cleaned or applications with high levels of surface acoustic absorption such as filters, SCRs and boilers with large tube banks.

Sound power level: 156dB

Measured in a fully anechoic chamber with a lower frequency cut off of 40Hz

Air pressure requirement:

4.8 – 6.2 Bar 70 – 90 psi @ 5.5bar 80psi

Normal plant air can be used there is no need to use expensive instrument air. For applications where oxygen may not be present nitrogen can be used.

Air consumption:

21.25l/s 45SCFM @ 5.5 bar 80psi when sounding

To calculate the average air consumption for an acoustic cleaner you must know the sounding pattern. This can be found on the final page of your operation and maintenance manual, alternatively contact Primasonics® Technical department. With a typical sounding pattern a Primasonics Q4 will use 1.06Nm³ per hour, this low consumption means that air receivers and the associated cost of purchase, inspection and installation can be avoided.

Materials of construction:

Wave generator: As Standard 316 Stainless Steel, EN Steel no. k.h.s DIN 1.4401 EN Steel name, X5CrNiMo17-12-2, UNS S31600

Close tolerance CNC machined to provide a good surface finish and fit. Type 316 is suitable for food and pharmaceutical uses. The addition of molybdenum within the alloy prevents specific forms of corrosion. It is also known as marine grade stainless steel due to its increased resistance to chloride corrosion. 316 stainless steel is particularly suited to harsh and corrosive operating conditions. Machining rather than casting allows a smooth surface to maximise the area of laminar air flow and boost output power.

Safe, automated, effective prevention and removal of dry powder,
particulate build up and blockages.

PRIMASONICS®



SAH-75C

Materials of construction:

Diaphragm: Grade 5 Titanium Ti-6Al-4V

Titanium Grade 1-4 is pure Titanium, the other grades are alloys. An alloy is used by Primasonics® because of the extremely high strength to weight ratio and heat resistance. As the diaphragm is the only moving part of an acoustic cleaner it must possess a high strength and resistance to fatigue failure. Grade 5 with a minimum tensile strength of 897 MPa 130(ksi) compares very favourably to Grade 1 titanium which has a minimum tensile strength of just 241 MPa. The high strength to weight ratio of 226 ($\times 10^6 \text{ N.m.kg}^{-1}$) allows the diaphragm to exhibit high fatigue strength with low inertia which is well suited to periodic operation allowing the cleaner to come quickly to full power.

Materials of construction:

Horn Sections: As Standard 316 Stainless Steel 1.4003 - Nirosta 4003 / 3CR12

Type 1.4003 stainless steel is a ferritic stainless steel, that offers the benefits of stainless steels such as strength, corrosion and abrasion resistance, durability and low maintenance. In addition type 1.4003 is weldable and formable allowing it to be fabricated using conventional techniques. Benefits of using type 1.4003 stainless steel:

- ~ 250 times greater corrosion resistance than mild steel
- ~ Corrosion/abrasion resistance
- ~ High Strength
- ~ Excellent impact resistance
- ~ Can eliminate need for protective coating
- ~ Can eliminate need for corrosion allowance
- ~ Proven success in many applications across a wide range of industries
- ~ Good performance at elevated temperatures
- ~ Lower cost than austenitic stainless

For curved sections BS1452 Grade 220 is used due to its fine grain structure combined with the fine graphite flake size and dense homogeneous structure.

While 4003 grade provides excellent physical characteristics and performance for most applications other materials can be provided for specific operating conditions. We have also manufactured from 316L and 310 grade, inconel, hastalloys, and food grade polymers using a resin transfer moulding process.

Safe, automated, effective prevention and removal of dry powder, particulate build up and blockages.



SAH-75C

Materials of construction:

Mountings: As Standard 304 Stainless Steel, EN Steel no. k.h.s DIN 1.4301 EN Name 304S31 UNS S30400

A very wide range of mounting options are available from Primasonics®. As standard these mountings are supplied in 304 stainless steel which has excellent corrosion resistance in a wide range of atmospheric environments and many corrosive media. Heat resistance is provided with good oxidation resistance in intermittent service to 870°C and in continuous service to 925°C. Grade 304 also has outstanding welding characteristics even when welded to dissimilar materials making it very suitable for a wide range of installations from part of a O.E.M installation to a retrofit on existing plant. Another advantage of 304 grade is that post-weld annealing is not required when welding thin sections.

Painting

Due to the use of high quality materials painting is not normally required, this removes the danger of material contamination due to paint flakes entering the application and avoids maintenance time required for periodic repainting. For specific applications however a range of surface finishes can be applied ranging from simple painting to matching a company colour scheme to powder coating for chemical resistance and boron nitride coatings for the most challenging high temperature applications.

Control Equipment.

Acoustic Cleaners are controlled by allowing compressed air to flow through the Wave Generator when a solenoid valve is opened. Primasonics solenoid valves can be controlled either through dedicated, integrated timer units, from the clients central or local control system or from dedicated control panels which can be supplied by Primasonics. In all cases the below specifications apply.

Minimum IP Rating 65.

Operating Voltages AC 24, 110, 230V. Frequency 50, 60 Hz. DC 24V

Response time 50-500 ms

Power Consumption Inrush 36VA at DN13 Hold 14VA/8 W at DN 13.

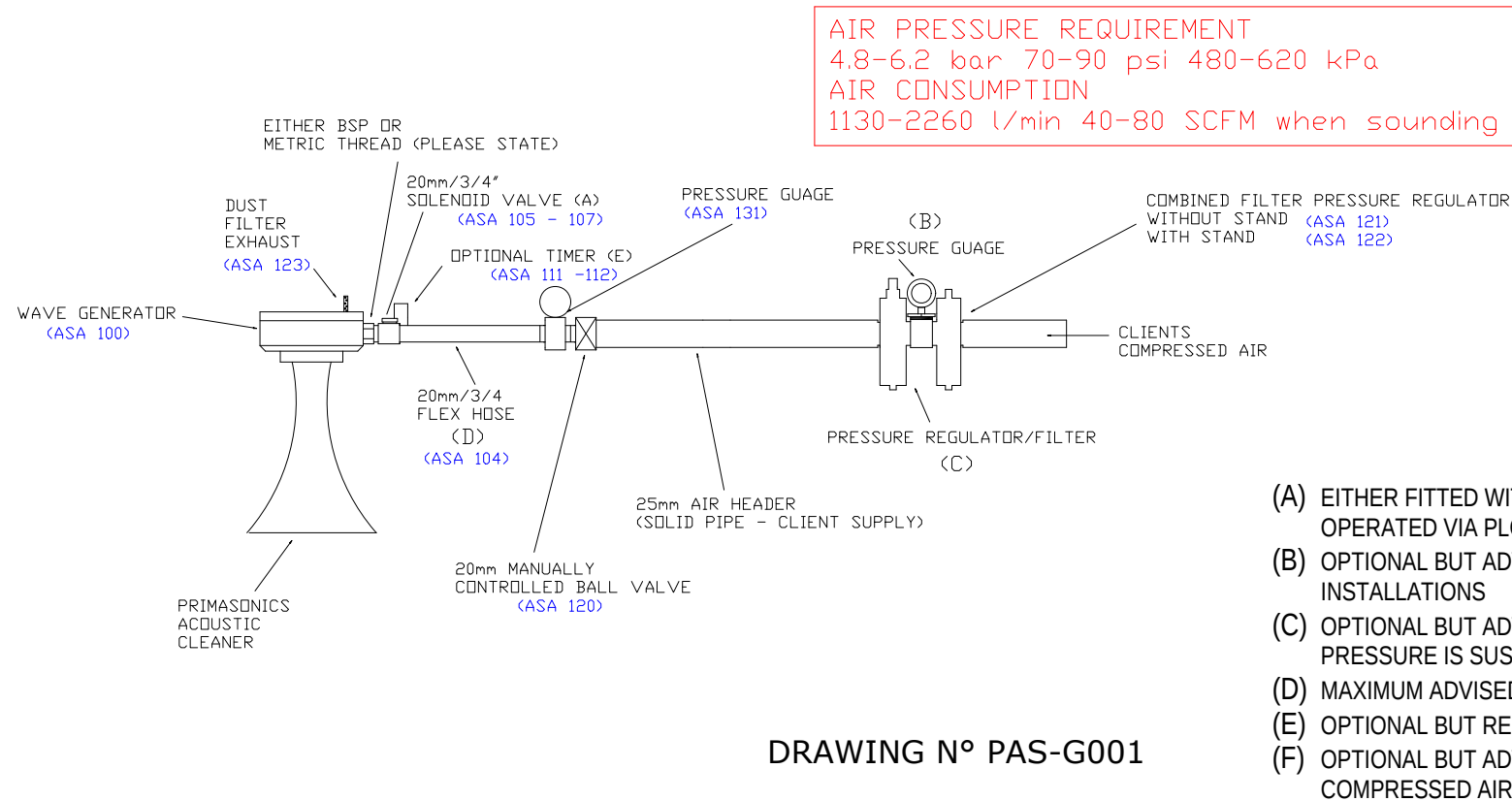
Electrical Connection. Cable plug DIN 43 650 A.

Duty Cycle 100% continuously rated.

Body Materials. Brass or Stainless Steel

Safe, automated, effective prevention and removal of dry powder, particulate build up and blockages.

● PRIMASONICS® AUDIOSONIC™ ACOUSTIC CLEANER GENERAL PIPING ARRANGEMENT (PRIMASONICS PART NUMBER IN BRACKETS)



DRAWING N° PAS-G001

Safe, automated, effective prevention and removal of dry powder, particulate build-up and blockages